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Question Paper Name: Metallurgical Engineering 28th May 2019 Shift 2

Subject Name: Metallurgical Engineering **Creation Date:** 2019-05-27 18:50:07

Duration: 120 120 **Total Marks: Display Marks:** No **Share Answer Key With Delivery** Yes

Engine:

Yes **Actual Answer Key:**

Metallurgical Engineering

Group Number:

39090037 Group Id:

Group Maximum Duration: Group Minimum Duration: 120 Revisit allowed for view?: No Revisit allowed for edit?: No **Break time:** 0 **Group Marks:** 120

Mathematics

39090068 **Section Id:**

Section Number: Section type: Online **Mandatory or Optional:** Mandatory

Number of Questions: 10 **Number of Questions to be attempted:** 10 **Section Marks:** 10 **Display Number Panel:** Yes **Group All Questions:** No

Sub-Section Number:

39090068 **Sub-Section Id: Question Shuffling Allowed:** Yes

Question Number: 1 Question Id: 3909004321 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

For matrices A,B, and C, which of the following is TRUE?

 $Question\ Number: 2\ Question\ Id: 3909004322\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

Correct Marks: 1 Wrong Marks: 0

The differential equation
$$\frac{d^3y}{dx^3} - 2\left(\frac{d^2y}{d^2x}\right)^4 + 3y^2 = 0$$
 is of

Options:

- Degree 4; Order 3
- Degree 1; Order 3
- Degree 4; Order 2
- Degree 2; Order 4

Question Number: 3 Question Id: 3909004323 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The central difference formula for $\frac{dy}{dx}$ is

$$y_{i+1}-y_i$$

$$\frac{y_i - y_{i-1}}{\Lambda x}$$

$$\frac{y_{i+1}-y_{i-1}}{2\Delta x}$$

$$\frac{y_{i+1} - y_{i-1}}{\Delta x}$$

Question Number: 4 Question Id: 3909004324 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

If the determinant of matrix $\begin{bmatrix} \lambda & 6 & 2 \\ 4 & 5 & 9 \\ 6 & 9 & 5 \end{bmatrix}$ is 48, then λ is

Options:

, 3

2 5

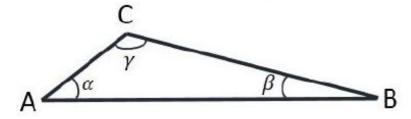
3 9

4. 6

Question Number : 5 Question Id : 3909004325 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

In the following triangle, which one is true?



Options:

$$AB/BC = (\sin \beta)/(\sin \alpha)$$

$$_{\alpha}AC/BC = (\sin \beta)/(\sin \alpha)$$

$$_{3}AB/AC = (\sin \gamma)/(\sin \alpha)$$

$$AB/BC = (\sin \alpha)/(\sin \gamma)$$

Question Number : 6 Question Id : 3909004326 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

What is the distance of point (5,-2) from y-axis in a Cartesian plane?

Options:

- 4. 0

Question Number: 7 Question Id: 3909004327 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

If f(k) is the Fourier transform of f(x) then the Fourier transform of f''(x) is

Options:

$$-k^2\widehat{f}(k)$$

$$_{2.}-k\widehat{f}\left(k\right)$$

$$-k[\widehat{f}(k)]^2$$

$$-ik\widehat{f}(k)$$

Question Number: 8 Question Id: 3909004328 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The directional derivative of the function f(x, y, z) along the unit vector \boldsymbol{a} is

$$a \cdot \nabla f$$

$$a \cdot \nabla^2 f$$

$$a \times \nabla f$$

$$\int_{3.} \boldsymbol{a} \times \nabla f$$

$$\boldsymbol{a} \times \nabla^2 f$$

Question Number: 9 Question Id: 3909004329 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The number of initial and boundary conditions required to solve the Laplace equation $\nabla^2 f(x) = 0$, respectively are

Options:

- 1 and 2
- , 1 and 0
- 3 2 and 2
- 4 0 and 2

Question Number : 10 Question Id : 3909004330 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

$$\sum_{n=0}^{\infty} (-1)^n \frac{x^{2n}}{(2n)!}$$
 is the series expansion for

Options:

- $\cos(x)$
- $\sin(x)$
- $_{3} \cosh(x)$
- $\sinh(x)$

Metallurgical Engineering

Section Id: 39090069 **Section Number:** 2 **Section type:** Online **Mandatory or Optional:** Mandatory **Number of Questions:** 110 **Number of Questions to be attempted:** 110 **Section Marks:** 110 **Display Number Panel:** Yes **Group All Questions:** No

Sub-Section Number: TS PGECET 2019

TS PGECET 2019

Sub-Section Id: 39090069 **Question Shuffling Allowed:** Yes

Question Number: 11 Question Id: 3909004331 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Ultrasonic testing to detect flaws in objects uses

Options:

- Sound waves
- , Visible light
- 3 Radio waves
- 4 Both sound and radio waves

Question Number: 12 Question Id: 3909004332 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Beach marks are commonly observed on the fractured surfaces of metals in

Options:

- Creep deformation
- Fatigue deformation
- Compression
- Impact testing

Question Number: 13 Question Id: 3909004333 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Jominy test is used to determine hardenability of

- 1 Brass
- 2 Alloy steels
- Cu-Ni alloys

4. Si

Question Number: 14 Question Id: 3909004334 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Metal powders are produced by

Options:

Casting

Electron beam physical vapour deposition

- Atomization
- 4. Rolling

Question Number : 15 Question Id : 3909004335 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Which of the following is not a surface hardening method?

Options:

- , Carburizing
- , Normalizing
- Induction hardening
- 4 Nitriding

Question Number: 16 Question Id: 3909004336 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Which one of the following phase transformations is not present in Iron-Iron carbide phase diagram?

- Peritectic
- ₂ Eutectic

3. Eutectoid

4 Peritectoid

Question Number: 17 Question Id: 3909004337 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Which of the following phase diagram has highest number of peritectic

transformations

Options:

- Fe-Fe₃C
- , Al-Cu
- 3. Cu-Sn
- 4 Cu-Zn

Question Number: 18 Question Id: 3909004338 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Pearlite is

Options:

- A ceramic
- , Thermosetting plastic
- Lamellar structure consisting of Ferrite and Cementite
- Solid solution of carbon in Iron

 $\label{lem:question Number: Yes Display Question Number: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical$

Correct Marks: 1 Wrong Marks: 0

For a positive edge dislocation, the region immediately below the extra half plane is under

- Bending
- 2 No stress
- Compression
- 4. Tension

Question Number : 20 Question Id : 3909004340 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

If ε is the true strain and n is the strain hardening exponent of a work-hardening material, necking in a cylindrical specimen occurs when

Options:

$$\epsilon = n$$

$$_{2} \varepsilon = 2n$$

$$_{3.} \varepsilon = n^2$$

4.
$$\varepsilon = n^{1/2}$$

 $Question\ Number: 21\ Question\ Id: 3909004341\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

Correct Marks: 1 Wrong Marks: 0

Dimples on a fracture surface are a signature of

Ontions:

Brittle failure

Ductile failure

- Fatigue failure
- 4 Creep failure

Question Number: 22 Question Id: 3909004342 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

TS PGECET 2019 Correct Marks: 1 Wrong Marks: 0 Miller indices of the direction common to the planes (110) and (111) in a cubic system **Options:** [101] [111] $_{3}$ [111] ₄ [110] Question Number: 23 Question Id: 3909004343 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 The total number of slip systems for BCC structure are **Options:** 1. 12 2. 24 3. 36 4 48 $Question\ Number: 24\ Question\ Id: 3909004344\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ Correct Marks: 1 Wrong Marks: 0 Driving force for recrystallization is **Options:** Low temperature

2 Stored elastic energy of cold work

Grain boundary curvature

Vacancy concentration

Question Number : 25 Question Id : 3909004345 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The "nose" of the characteristic C-curve in the CCT diagram of a steel is quite far from the Temperature axis. Which of the following is TRUE with this steel?

Options:

- 1 It has good hardenability
- 2 Martensite cannot be produced in this steel
- 3 Extremely high cooling rates are necessary to get Martensite
- 4 Always Pearlite is produced upon cooling

Question Number : 26 Question Id : 3909004346 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Super plastic materials have an index of Strain-rate sensitivity 'm'

Options:

- 1 In the range of 0.4 0.9
- 2. In the range of 0.1 0.2
- 3 In the range of 1.5 2.0
- 4 More than 5.0

Question Number: 27 Question Id: 3909004347 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Which of the below mentioned statements are TRUE?

- Fine grained powders provide higher sintering rates
- Sintering rates are usually high at low temperatures
- High green density leads to lower shrinkage during sintering
- Spherical powder particles have higher inter-particle friction compared to angular particles

Options:

1. A&B

2. B&C
3. A&D
4. A&C
Question Number: 28 Question Id: 3909004348 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 Heterogeneous nucleant is added to the melt for Options: Lowering melting point
2. Increasing melting point
3. Lowering contact angle
4. Increasing contact angle
Question Number: 29 Question Id: 3909004349 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 Which one of the following is not a defect of forging? Options: 1. Warping Cold shut
3. Surface cracking
4. Internal crack
Question Number: 30 Question Id: 3909004350 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 Which of the following is not a type of arc-welding method? Options: 1. Plasma

- 2. Electro-slag
- 3 Submerged arc
- Oxy-Acetylene

Question Number: 31 Question Id: 3909004351 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

A crown is provided to the rolls in order to

Options:

- Decrease roll friction
- Off-set roll bending
- 3 Decrease angle of bite
- Produce smooth surface finish

Question Number: 32 Question Id: 3909004352 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Weldability does NOT depend upon

Options:

- Boiling point
- , Melting point
- 3. Thermal expansion
- 4 Thermal conductivity

Question Number: 33 Question Id: 3909004353 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The length of internal cracks in two samples of the same metal is measured to be a_1 = 0.5 mm and a_2 = 2 mm. The ratio σ_{1c}/σ_{2c} of the fracture strength of the two samples is

Options:

- 1 0.5
- , 0.25
- , 2
- 4 4

Question Number : 34 Question Id : 3909004354 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The true stress-true strain curve of an alloy can be characterized by:

 $\sigma = K(\epsilon)^{0.2}$ until necking begins, At necking $\frac{d\sigma}{d\epsilon}$ =725 MPa.

The value of K is

Options:

- 725.5 MPa
- , 1000.3 MPa
- 525.6 MPa
- ₄ 375.4 MPa

 $Question\ Number: 35\ Question\ Id: 3909004355\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

Correct Marks: 1 Wrong Marks: 0

Two statistically identical tensile specimens made of medium carbon steel are heated to austenitizing temperature, soaked for the same length of time. Subsequently, one of them is cooled in air while the other is allowed to cool with the furnace. Which of the following is TRUE?

- The furnace-cooled specimen will have lower ductility
- , Both will have same strain hardening exponent

Grain size of the air-cooled specimen will be larger than that of the furnace cooled specimen.

4 Air-cooled specimen will be stronger than the furnace-cooled specimen

Question Number: 36 Question Id: 3909004356 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Option: Vertical

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The following is NOT a non-destructive test

Options:

Radiography

- Ultrasonic Inspection
- 3 Bulge test
- 4 Magnetic particle test

Question Number: 37 Question Id: 3909004357 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

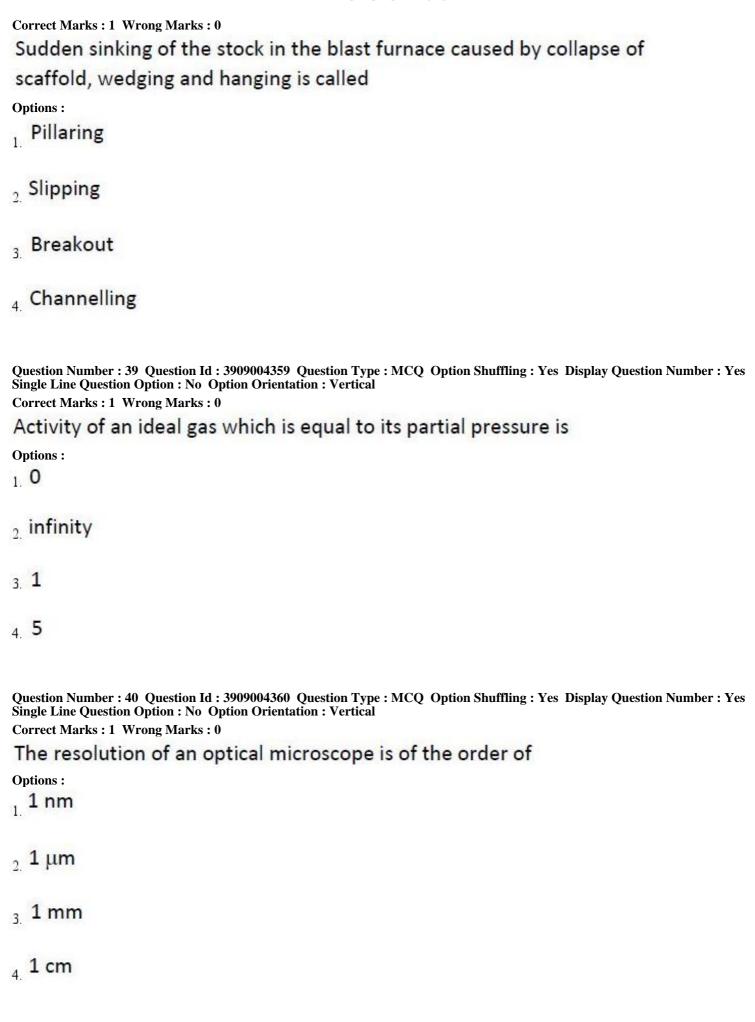
Correct Marks: 1 Wrong Marks: 0

Which of the following is an equilibrium defect?

Options:

- Dislocation
- Grain boundary
- 3 Twin boundary
- Vacancy

Question Number : 38 Question Id : 3909004358 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical



Question Number : 41 Question Id : 3909004361 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Which of the following tests is used for the study of breakdown of charge materials due to thermal shock?

Options:

- , Chiba test
- , Decrepitation test
- 3 Compression test
- 4 Archimedes principle

Question Number: 42 Question Id: 3909004362 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Which of the following is a solid-state welding process?

Options:

- Flux cored arc welding
- , Gas metal arc welding
- Friction stir welding
- Oxyacetylene welding

Question Number: 43 Question Id: 3909004363 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The following measure is used in controlling intergranular corrosion of 18-8 stainless steel.

- increasing carbon content
- very slow cooling from high temperature
- 3 adding strong carbide forming elements

4 increase sulphur content

Question Number: 44 Question Id: 3909004364 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

With respect to the matrix of Al-Cu alloys, G-P zones are

Options:

1 Incoherent

₂ Semi-coherent

3 Coherent

4. Chemically indistinguishable

Question Number: 45 Question Id: 3909004365 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Fick's second law of diffusion is

Options:

$$\int_{1} \partial C/\partial t = D \cdot \partial^2 x/\partial C^2$$

$$_{2}$$
 $\partial t/\partial C = D.\partial^{2}x/\partial C^{2}$

$$_{3} \partial C/\partial t = D.\partial^{2}C/\partial x^{2}$$

$$\partial t/\partial C = D \cdot \partial^2 C/\partial x^2$$

Question Number : 46 Question Id : 3909004366 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The following binary system is an isomorphous system

- 3. Cu-Zn
- 4 Fe-Ni

Question Number: 47 Question Id: 3909004367 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The c/a ratio of an ideal HCP system is

Options:

- 1.414
- 2 2
- 3 1.633
- 4 0.5

Question Number: 48 Question Id: 3909004368 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

In Cu-Al system, the maximum solubility of Al in Cu at room temperature is about 10% while the solubility of Cu in Al is less than 1%. Which of the Hume-Rothery rules justify this?

Options:

- Valency
- Size factor
- 3 Electronegativity
- 4 Crystal structure

Question Number: 49 Question Id: 3909004369 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Ni when added to steels acts as an

Options:

Austenite stabilizer

2. Ferrite Stabilizer
3. Carbide former
4. Sulphide former
Question Number: 50 Question Id: 3909004370 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 This is NOT a part of a gating system
Options: 1. Sprue
2. Runner
3. Riser
4. Core
Question Number: 51 Question Id: 3909004371 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
For obtaining a sound casting without shrinkage defects, the last metal to
solidify is in
Options:
Runners
2. Ingates
3. Risers
4. Vents
Question Number: 52 Question Id: 3909004372 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0

A layered composite, of two materials A and B with volume fractions f_A and f_B , and Young's Moduli E_A and E_B , respectively, is loaded perpendicular to the layers. The effective elastic modulus of the composite in this direction is Options:

$$f_A E_A + f_B E_B$$

$$_{2} [f_{A}/E_{A} + f_{B}/E_{B}]^{-1}$$

$$f_A E_A - f_B E_B$$

$${}_{4}\left[f_{A}/E_{A}+f_{B}/E_{B}\right]$$

Question Number: 53 Question Id: 3909004373 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Coring in alloys can develop due to

Options:

High pouring temperature

- Fast cooling during solidification
- 3 Small difference between the solidus and liquidus temperatures
- Presence of dissolved gases

Question Number: 54 Question Id: 3909004374 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The following metal is produced by fused salt electrolysis method

- 2 Ti
- 3 Pb

4. Al

Question Number: 55 Question Id: 3909004375 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

At absolute zero temperature, for any reaction involving condensed phases

Options:

$$\Delta G^0 = 0$$
, $\Delta H^0 = 0$

$$_{2} \Delta H^{0} = 0, \Delta S^{0} = 0$$

$$_{3}$$
 $\Delta S^{0} = 0$, $\Delta E^{0} = 0$

$$_{4}$$
 $\Delta S^{0} = 0$, $\Delta Cp^{0} = 0$

Question Number : 56 Question Id : 3909004376 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Dephosphorization of steels is enhanced under

Options:

- High temperature
- Low FeO levels in slag
- 3. Highly basic slag
- Oversaturation of slag with CaO and MgO

Question Number : 57 Question Id : 3909004377 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The highest creep resistance is offered when the component is made out of

- Columnar grains
- 2 Single crystal

- 3. Fine-grained equiaxed
- 4 Coarse-grained equiaxed

Question Number: 58 Question Id: 3909004378 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Kroll's process is used to produce

Options:

- _{1.} Titanium
- Aluminium
- 3. Gold
- 4. Lead

Question Number : 59 Question Id : 3909004379 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

$$\left(\frac{\partial S}{\partial P}\right)_T$$
 is equal to

$$-\left(\frac{\partial V}{\partial T}\right)_{P}$$

$$\left(\frac{\partial V}{\partial S}\right)_{P}$$

$$-\left(\frac{\partial P}{\partial T}\right)_V$$

$$\left(\frac{\partial T}{\partial P}\right)_{S}$$

Question Number: 60 Question Id: 3909004380 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Correct Marks: 1 Wrong Marks: 0
Most important property of steel for use in automobile bodies is
Options:
1. formability
yield strength 2.
3. toughness
resilience 4.
Question Number: 61 Question Id: 3909004381 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
At high temperatures, the driving force for grain coarsening is
Options:
Reduction in residual stresses
Minimization of energy by reducing grain boundary area
3. Chemical homogenization
4. Increase in residual stress
Question Number: 62 Question Id: 3909004382 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Which of the following statements does not belong to Pidgeon's Process?
Options:
1. Calcination of Dolomite
2. Extraction of Calcium
3 Heating to high temperatures > 1200°C

4 Pressure in the system is less than the equilibrium pressure

Question Number: 63 Question Id: 3909004383 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Two phases, A and B, of a binary alloy are in equilibrium with each other. If μ^i_j represents the chemical potential of component j in phase i, then

Options:

$$_{1}$$
, $\mu_{1}^{A}=\mu_{1}^{B}$ and $\mu_{2}^{A}=\mu_{2}^{B}$

$$_{_{2.}}\mu_{1}^{A}=\mu_{2}^{A}$$
 and $\mu_{1}^{B}=\mu_{2}^{B}$

$$_{3.}~\mu_{1}^{A}<\mu_{1}^{B}~{\sf and}~\mu_{2}^{A}<\mu_{2}^{B}$$

$$_{_4}~\mu_1^A < \mu_2^A$$
 and $\mu_1^B < \mu_2^B$

Question Number : 64 Question Id : 3909004384 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Which of the following processes is not preferred for stainless steel making?

Options:

- 1 LD
- 2 AOD
- 3. VOD
- 4 CLU

Question Number : 65 Question Id : 3909004385 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

A pH versus potential diagram is known as

Options:

Ellingham diagram

 $Question\ Number: 68\ Question\ Id: 3909004388\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

Correct Marks: 1 Wrong Marks: 0

The ratio of the number of tetrahedral voids to the atoms in an FCC unit cell

Options	
ODUOUS	

- 2:1
- 2 4:1
- 3.3:1
- _{4.} 5:1

Question Number : 69 Question Id : 3909004389 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The stress concentration factor K_t for a circular hole in the centre of a plate is

Options:

- 1. 0
- 2. 2
- 3 3
- 4. tends to ∞

Question Number : 70 Question Id : 3909004390 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

If D_L , D_{GB} , and D_S are the diffusion coefficients for lattice, grain boundary and free surface diffusion, respectively, which of the following is TRUE?

- DL<DS<DGB
- DL<DGB<Ds
- , Ds<DGB<DL
- $_{4}$ D_S<D_L<D_{GB}

Question Number : 71 Question Id : 3909004391 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical Correct Marks : 1 Wrong Marks : 0
Zn is commercially extracted from the mineral
Options:
Magnetite
2. Chalcopyrite
3. Ilmenite
4. Sphalerite
Question Number: 72 Question Id: 3909004392 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
The appearance of inter-crystalline fracture suggests that the following mechanism is responsible for the failure
Options:
High temperature creep failure
2. Ductile fracture
Brittle cleavage fracture
4. Fatigue failure
Question Number: 73 Question Id: 3909004393 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Aluminium beverage cans are typically produced by
Options:
1. Rolling
2. Forging
Deep drawing 3.

4 Extrusion

Question Number: 74 Question Id: 3909004394 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

A material is subjected to a stress of $\sigma_{ij} = \begin{bmatrix} 45 & 0 & 0 \\ 0 & 45 & 0 \\ 0 & 0 & 45 \end{bmatrix}$ MPa. The maximum

shear stress experienced by the material is

Options:

- 1. 45 MPa
- 0 MPa
- 3 52.5 MPa
- ₄ 72 MPa

Question Number: 75 Question Id: 3909004395 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The impurity that gets removed very early in the oxygen blow in a LD converter is

Options:

- Carbon
- ₂ Silicon
- 3 Phosphorous
- 4 Sulphur

Question Number : 76 Question Id : 3909004396 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Direct compression consists of the following process:

Forging and Rolling , Wire drawing and Tube drawing Stretch forming 4 Extrusion Question Number: 77 Question Id: 3909004397 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 For the manufacture of thin foils of aluminium, which one of the following rolling mill is used? **Options:** Three high rolling mill , Sendzimir mill Four stand continuous mill Planetary mill Question Number: 78 Question Id: 3909004398 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 Creep resistance and tensile strength can both be increased at the same time by **Options:** decreasing the grain size , increasing the grain size

3 Annealing

4 adding dispersoids

Question Number: 79 Question Id: 3909004399 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks : 1 Wrong Marks : 0

The defect bounded by two mirror planes is

Options:

- Edge dislocation
- ₂ Twin
- Grain boundary
- 4 Screw dislocation

Question Number: 80 Question Id: 3909004400 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The correct mechanism linking stacking fault energy (SFE) and work

hardenability

Options:

- High SFE → easy cross-slip → high work hardening
- , High SFE → difficult to cross-slip → high work hardening
- 3 Low SFE → easy cross-slip → low work hardening
- Low SFE → difficult to cross-slip → high work hardening

Question Number: 81 Question Id: 3909004401 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Interplanar spacing of (110) planes in a Cu crystal with a lattice constant of 3.615 Å is

- 2.556 Å
- 2. 1.808 Å

3.615 Å

4. 7.23 Å

Question Number: 82 Question Id: 3909004402 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Liquid metal is poured into sand mould cavity at 1500°C. The mould is open at the top exposing the top surface of the casting to air. Heat loss from the liquid occurs by

Options:

Conduction

Conduction, radiation

- Conduction, convection
- Conduction, convection, radiation

Question Number: 83 Question Id: 3909004403 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

As temperature is increased, the electrical resistivity of intrinsic semiconductors

Options:

- Increases
- Decreases
- Remain unaffected
- First increases and then decreases

Question Number: 84 Question Id: 3909004404 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The hardness of Martensite in a steel is a function of

Options:
1. Cooling rate
2. 'Ni' content
3. 'C' content
4. Nose location
Question Number: 85 Question Id: 3909004405 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Crystal structure of Martensite is
Options:
1. BCC
_{2.} FCC
3. BCT
4. Diamond Cubic
Question Number: 86 Question Id: 3909004406 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Basic slag is a donor of
Options:
1. SiO ₂
2. O ²⁻
3. P ₂ O ₅
4. OH-
Question Number: 87 Question Id: 3909004407 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The ceramic reinforcements in metal matrix composites lead to

Options:

- Higher tensile strength
- Higher fracture toughness
- 3 Higher ductility
- 4 Lower Elastic Modulus

Question Number: 88 Question Id: 3909004408 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The Larson-Miller parameter P connecting the temperature T and the rupture time t_t is given by:

Options:

$$P = T \times (\log t_r + C)$$

$$_{2}$$
 P = log t_r - C/T

$$_{3.}P=(C-T)/t_{r}$$

$$_{4}$$
 P = T×log t_{r}

Question Number: 89 Question Id: 3909004409 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Flange wrinkling is the defect found in

- rolling
- ₂ forging
- 3 bending
- 4 deep drawing

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Question Number : 90 Question Id : 3909004410 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical Correct Marks : 1 Wrong Marks : 0
Typical dislocation density in a well annealed metal is
Options:
1. 10 ² m ⁻²
_{2.} 10 ¹⁶ m ⁻²
_{3.} 1 m ⁻²
4. 10 ¹² m ⁻²
Question Number: 91 Question Id: 3909004411 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Which of the following does NOT occur during recovery?
Options:
Grain size increases significantly
2. Some strain energy relieved due to dislocation motion
3. Electrical conductivity restored to the pre-worked condition
4. Dislocation rearrangement takes place
Question Number: 92 Question Id: 3909004412 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Carbonyl process is used to purify
Options: 1. Nickel
2. Lead

3. Zinc

4. Zirconium

Question Number: 93 Question Id: 3909004413 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Option: Vertical

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

ZnS is roasted to get ZnO before leaching because

Options:

- 2nS is explosive
- ZnS cannot be dissolved in acid
- 3 ZnS precipitates out of acid
- ZnS rate of dissolution in acid is very slow

Question Number: 94 Question Id: 3909004414 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Red mud is

Options:

- 1 High silica insoluble residue after leaching of Bauxite
- Residue after leaching Copper ores
- 3 Iron Ore
- 4 Silica slag

Question Number: 95 Question Id: 3909004415 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Age hardening of nonferrous alloys is possible when

- Phase diagram contains peritectic reaction
- The phase diagram must show partial solid solubility
- 3 Single phase alloys

4 Both phases have the same crystal structure

Question Number: 96 Question Id: 3909004416 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Ledeburite is

Options:

- Eutectic mixture of Ferrite and Cementite
- , Eutectoid mixture of Ferrite and Cementite
- 2 Eutectic mixture of Austenite and cementite
- Eutectoid mixture of Austenite and Cementite

Question Number: 97 Question Id: 3909004417 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

The carbon wt % in hyper eutectoid steels is

Options:

$$_{2}$$
 0.8 $-$ 2.0

$$3.2.0 - 4.3$$

$$4.0.8 - 4.3$$

Question Number: 98 Question Id: 3909004418 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Hardenability curves are drawn as

- percent Martensite versus time
- , hardness versus distance from quenched end

- Quenched end temperature versus time
- 4 Temperature versus distance from quenched end

Question Number : 99 Question Id : 3909004419 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Case hardening is done in case of

Options:

- Steel pipes
- , Structural columns
- Steel sheets
- 4 Gears

Question Number: 100 Question Id: 3909004420 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

In case of martensite formation, increasing Carbon content

Options:

- , Decreases Ms temperature
- Increases Ms temperature
- , Has no effect
- decreases retained austenite

Question Number: 101 Question Id: 3909004421 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0

Fine grained microstructure results in solidification due to

Ontions:

Low nucleation rate and high growth rates

High nucleation rate and high growth rates
3. Low nucleation rate and low growth rates
High nucleation rate and low growth rates
Question Number: 102 Question Id: 3909004422 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
The plastic zone size at the crack tip is proportional to
Options:
yield stress
2. the square of the yield stress
3. inverse of the yield stress
4. inverse of the square of the yield stress
Question Number: 103 Question Id: 3909004423 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
The mode I plane stress fracture toughness is the mode I plane strain fracture toughness
Options: same as
2. larger than
3. less than
4. not related to
Question Number: 104 Question Id: 3909004424 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Single Line Question Option : No Option Orientation : Vertical

- They contain numerous microcracks
- Interatomic bond strength is very low
- They have high melting points
- They possess low electrical conductivity

Question Number: 105 Question Id: 3909004425 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option : No Option Orientation : Vertical

Correct Marks: 1 Wrong Marks: 0
Crazing is associated with

Options:

- Steels
- , Ceramics
- 3 Polymers
- 4. Superalloys

Question Number: 106 Question Id: 3909004426 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No. Option Option: Vertical

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Thermal tempering of glass

Options:

Induces large compressive stresses near the surface and relatively low tensile

stresses in the core

Induces large tensile stresses near the surface and relatively low compressive stresses in the core

Induces small tensile stresses near the surface and relatively large compressive stresses in the core

Induces small compressive stresses near the surface and relatively high

4. tensile stresses in the core

1. Ti alloys

2. Zr alloys

Question Number: 107 Question Id: 3909004427 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
In investment casting the pattern is made of
Options:
1. Aluminium
2. Wax
3. Polystyrene
4. Wood
Question Number: 108 Question Id: 3909004428 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Which one of the following metals or their alloys can NOT be die-cast?
Options: Aluminium
2. Zinc
3. Magnesium
4. Titanium
Question Number: 109 Question Id: 3909004429 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Alloys of the following metal are used in cladding of Uranium in nuclear
reactors.
Options:

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3. Ni alloys
4. Ta alloys
Question Number: 110 Question Id: 3909004430 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0 During cooling, solid and liquid transform to a new solid. This phase
transformation is called as
Options:
Eutectic reaction
2. Peritectic reaction
3. Eutectoid reaction
4. Peritectoid reaction
Question Number: 111 Question Id: 3909004431 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
"Solubility of a diatomic gas in metal is proportional to the square root of the partial pressure of the gas in thermodynamic equilibrium." This is the statement of
Options:
1. Roult's law
2. Charles' law
3. Sievert's law
4. Dalton's law

 $Question\ Number: 112\ Question\ Id: 3909004432\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

Correct Marks: 1 Wrong Marks: 0

In Nabarro-Herring creep, the flow of the vacancies is through

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1. lattice
2. grain boundaries
dislocation lines
4. surface
Question Number: 113 Question Id: 3909004433 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
The type of creep in which the strain rate does not depend on the grain size
Options: Nabarro-Herring
2. Coble
3. Harper-Dorn
4. Dislocation creep
Question Number: 114 Question Id: 3909004434 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Shore Scleroscope is a
Options: A type of upright microscope
Display in an electron microscope
Magnifier lens for measuring indentation size
4 Dynamic hardness tester

Question Number: 115 Question Id: 3909004435 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

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The softest material on the Mohs relative hardness scale is
Options:
1. Talc
2. Calcite
3. Quartz
4. Diamond
Question Number: 116 Question Id: 3909004436 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
Nital is a
Options:
1. Ni-Ti alloy
2. Etchant for steels
3. Polymer
4. Tough ceramic
Question Number: 117 Question Id: 3909004437 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Correct Marks: 1 Wrong Marks: 0
The following objects are produced by powder metallurgy
Options:
Gas turbine blades
2. Engine block of an automobile
Self-lubricating bearings

Air craft landing gear

Correct Marks: 1 Wrong Marks: 0

The following material is protected by passivation (formation of thin adherent surface film) from corrosion

Options	:
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- High carbon steels
- , Mild steel
- 3 Cu alloys
- 4 Al alloys

Question Number: 119 Question Id: 3909004439 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

The following phase results upon tempering of hardened steels

Options:

- Sigma phase
- ₂ δ ferrite
- 3. ε Carbide
- 4 Martensite

Question Number: 120 Question Id: 3909004440 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes

Single Line Question Option: No Option Orientation: Vertical

Correct Marks: 1 Wrong Marks: 0

Thermal energy carriers in metals are

- Electrons only
- Phonons and Photons
- Electrons and Phonons
- Photons and Electrons